

ABSTRACT

An I.S. machine has a takeout arm which grips a bottle at the blow station and carries it longitudinally to a first deadplate position and then transversely to a second deadplate position. Along the transverse path is a cullet chute. A deadplate mechanism also is displaceable from a remote position to the first deadplate position and then to the second deadplate position. The deadplate is displaced away from the cullet chute so that the takeout arm can be positioned above the cullet chute to drop rejected, formed bottles.